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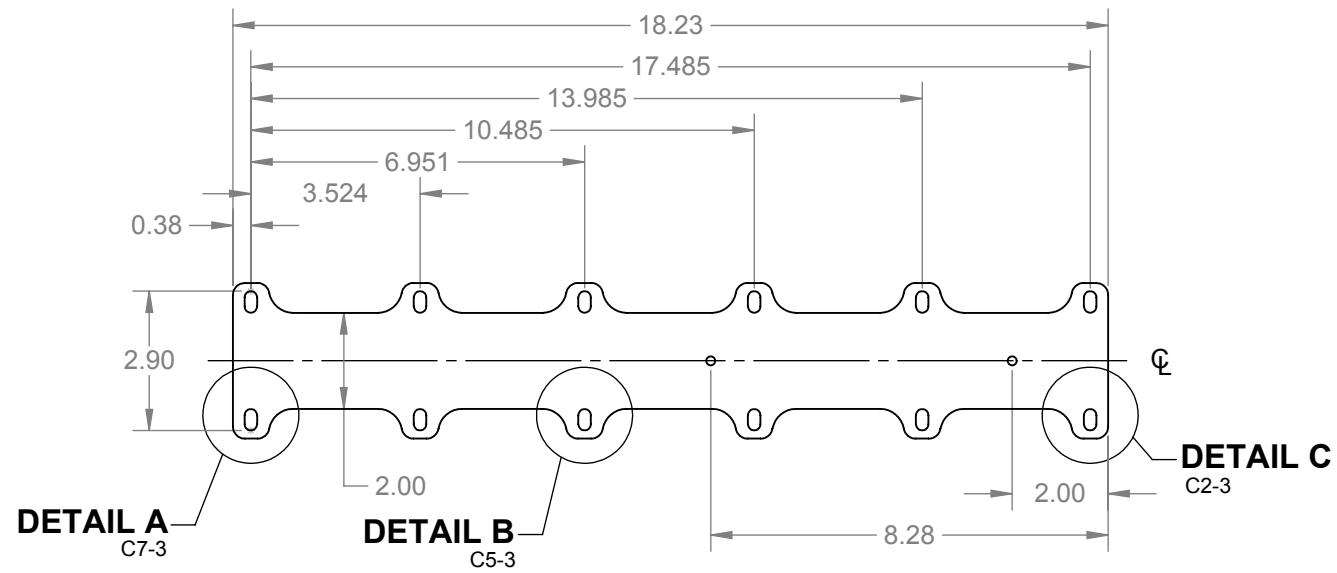
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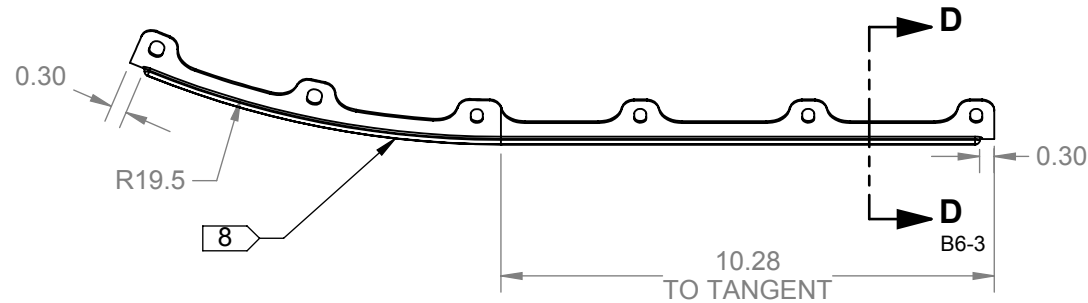
D

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**D5622-1F FLAT PATTERN**

C

C

**D5622-1 FWD WEARSHOE**
(MAKE FROM D5622-1F)

B

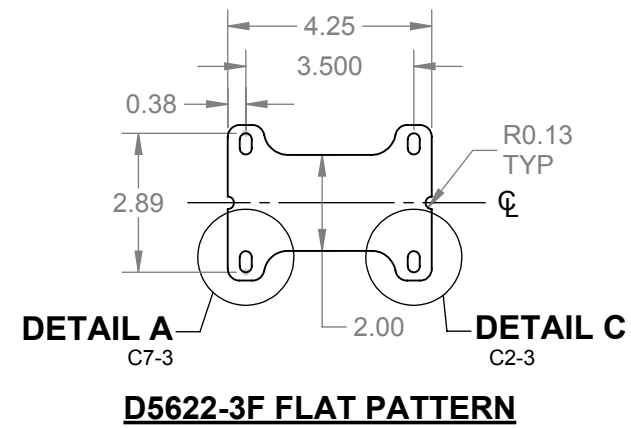
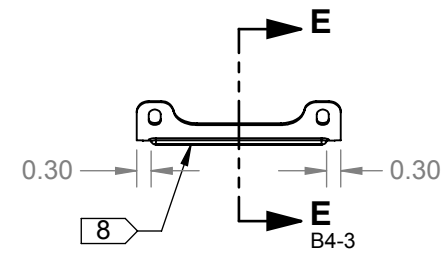
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NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.050 THICK (18 GAUGE)
PER AMD 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5622-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D5622-1 = 0.85 lbs, D5622-3 = 0.18 lbs, D5622-9 = 1.10 lbs, D5622-11 = 0.22 lbs
- 8) APPLY HARD SURFACING WELD BEAD 0.06-0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.35 (AUTOMATED WELDING) OR
APPLY HARD SURFACING WELD BEAD 0.06-0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) SYMMETRY: ABOUT CENTERLINE

A

A

**D5622-3F FLAT PATTERN****D5622-3 MID WEARSHOE**
(MAKE FROM D5622-3F)

PRELIMINARY ISSUE

A	NEW ISSUE	WK	18.04.18
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	RF	DRAWING NO.	REV. A7
MFG. APPR.	RQ	D5622	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		WEARSHOE	NTS
DATE	18.04.18	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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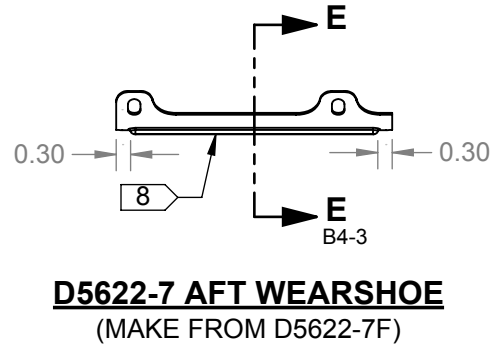
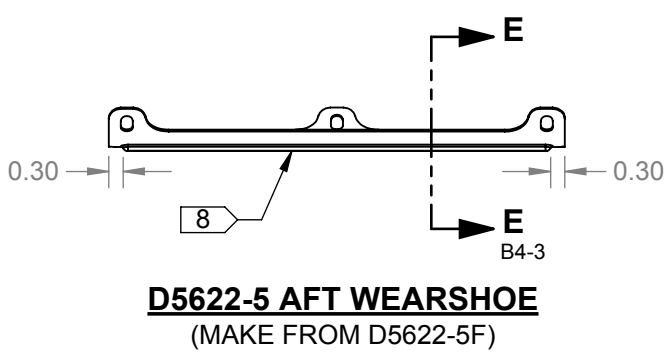
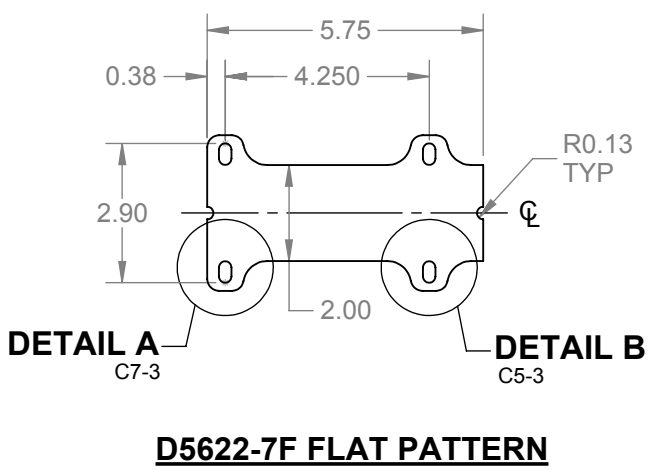
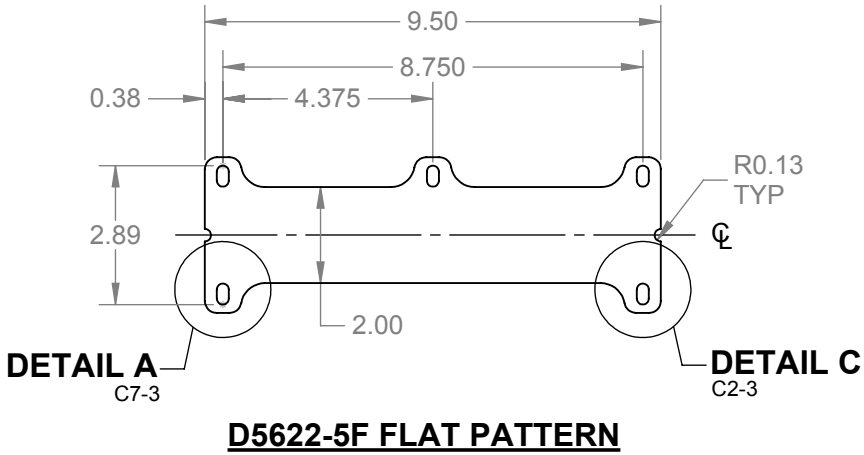
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- NOTES:
- 1) MATERIAL: AISI 304/316 SS SHEET, 0.050 THICK (18 GAUGE)
PER AMD 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5622-X" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: D5622-5 = 0.40 lbs, D5622-7 = 0.25 lbs
 - 8) APPLY HARD SURFACING WELD BEAD 0.06-0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.35 (AUTOMATED WELDING) OR
APPLY HARD SURFACING WELD BEAD 0.06-0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
 - 9) SYMMETRY: ABOUT CENTERLINE

PRELIMINARY ISSUE

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	RF	DRAWING NO. D5622	REV. A7 SHEET 2 OF 3
MFG. APPR.	RQ	TITLE WEARSHOE	SCALE NTS
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DE APPR.			
DATE	18.04.18		

